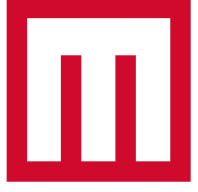


## *Sheet Rubber*

HEAT AND CHEMICAL WELDING

- Section 1 – Coving Internal Corner
- Section 2 – Coving External Corner
- Section 3 – Welding Floor Seams
- Section 4 – General Information



***Coving Internal Corner***

Coving External Corner

Welding Floor Seams

- Heat Welding

- Chemical Welding

General Information

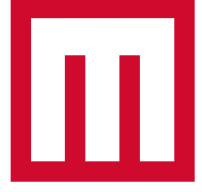
## *Coving Internal Corner*



Fit sheet to wall



Trim and fit the piece



***Coving Internal Corner***

Coving External Corner

Welding Floor Seams

- Heat Welding

- Chemical Welding

General Information

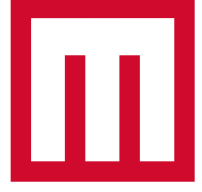
## *Coving Internal Corner*



Trim the corner



Adjust the other side



***Coving Internal Corner***

Coving External Corner

Welding Floor Seams

- Heat Welding
- Chemical Welding

General Information

## *Coving Internal Corner*

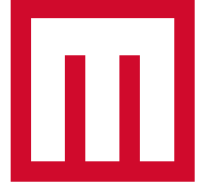


Cut and fit



Weld in place





**Coving Internal Corner**

Coving External Corner

Welding Floor Seams

- Heat Welding
- Chemical Welding

General Information

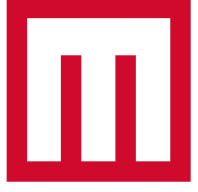
## Coving Internal Corner



Shave off surplus



Finish inside weld



Coving Internal Corner

**Coving External Corner**

Welding Floor Seams

- Heat Welding

- Chemical Welding

General Information

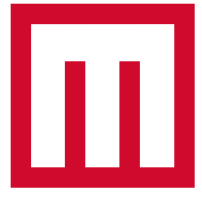
## Coving External Corner



Fit butterfly around corner



Fit pieces together



Coving Internal Corner

**Coving External Corner**

Welding Floor Seams

- Heat Welding

- Chemical Welding

General Information

## *Coving External Corner*



Weld



Trim



Coving Internal Corner

**Coving External Corner**

Welding Floor Seams

- Heat Welding

- Chemical Welding

General Information

## Coving External Corner



Final look

### ALTERNATE TECHNIQUE



Cut and fit sheet





Coving Internal Corner

**Coving External Corner**

Welding Floor Seams

- Heat Welding

- Chemical Welding

General Information

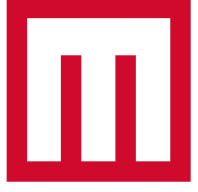
## *Coving External Corner*



Bring sheet up to corner



Cut and adjust to corner



Coving Internal Corner

**Coving External Corner**

Welding Floor Seams

- Heat Welding
- Chemical Welding

General Information

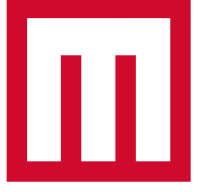
## *Coving External Corner*



Weld



Trim



Coving Internal Corner

**Coving External Corner**

Welding Floor Seams

- Heat Welding

- Chemical Welding

General Information

## *Coving External Corner*



Final touch



Coving Internal Corner

**Coving External Corner**

Welding Floor Seams

- Heat Welding

- Chemical Welding

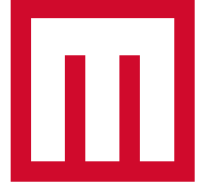
General Information

## *Coving External Corner*



Final look of internal and external corners





Coving Internal Corner

Coving External Corner

**Welding Floor Seams**

• **Heat Welding**

• Chemical Welding

General Information

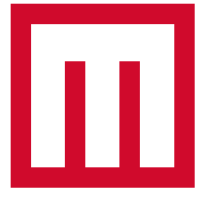
## Welding Floor Seams

HEAT WELDING OF SHEET RUBBER



Grooving of floor





Coving Internal Corner

Coving External Corner

**Welding Floor Seams**

• **Heat Welding**

• Chemical Welding

General Information

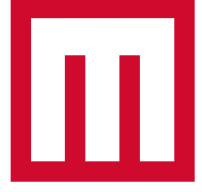
## Welding Floor Seams



Welding of groove



Shaving of weld



Coving Internal Corner

Coving External Corner

**Welding Floor Seams**

• **Heat Welding**

• Chemical Welding

General Information

## Welding Floor Seams



Final shaving



## Welding Floor Seams

### CHEMICAL WELDING OF SHEET RUBBER

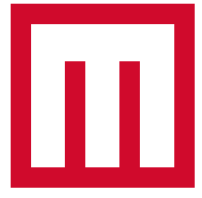


Ensure cut is straight and perfectly perpendicular



Lightly apply chemical weld product





Coving Internal Corner

Coving External Corner

**Welding Floor Seams**

- Heat Welding

- **Chemical Welding**

General Information

## Welding Floor Seams



Lay strip close to other piece very carefully



Wipe seam with clean damp rag

[Coving Internal Corner](#)[Coving External Corner](#)[Welding Floor Seams](#)

- [Heat Welding](#)

- [Chemical Welding](#)

[General Information](#)

## General Information

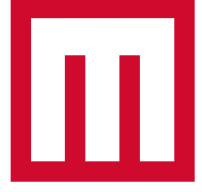
When ready to shave the hot weld strip, apply a soapy solution on top of the lukewarm strip, then shave off the excess rod. Use a good quality liquid dish soap—one capful per gallon of water.



Heat Gun



Use a 5mm speed tip



Coving Internal Corner

Coving External Corner

Welding Floor Seams

- Heat Welding

- Chemical Welding

**General Information**

## General Information



Tip top view

Please note that technical website documents prevail.